- 3. In areas to be rounded at the top of cut slopes, stumps shall be cut off flush with or below the surface of the final slope line.
- 4. Grubbing of pits, channel changes, and ditches will be required only to the depth necessitated by the proposed excavation within such areas.
- In areas covered by cogon/ talahib, wild grass and other vegetation, topsoil shall be cut to a maximum depth of 150 mm below the original ground surface or as designated by the Engineer and disposed outside the clearing and grubbing limits.
- 6. The construction site shall also be cleared and free from construction debris upon completion of the project.

VII. Structural Excavation

This Item shall consist of the necessary excavation for the foundation of structural columns, tie beams, and other structures not otherwise provided for in the Specifications. Except as otherwise provided for pipe culverts, the backfilling of completed structures and the disposal of all excavated surplus materials shall be in accordance with these specifications and in reasonably close conformity with the plans or as established by the Engineer.

All earthwork excavation shall be confined to the construction area as shown on the plans and shall be done in an approved manner with proper equipment. Excavation shall be suspended during rain and inclement weather, or when unsatisfactory field conditions are encountered unless otherwise directed by the ENGINEER. At all times during construction, the CONTRACTOR shall maintain proper drainage in the construction area and shall take all measures necessary for erosion and sediment control.

- 1. Excavation work will be done in all kinds of soils.
- This scope includes the excavation of column footing, tie beam and wall footing for retaining wall and removal of materials within the staked - out line of the proposed building.
- The Contractor shall furnish all the necessary labor, place and maintain all support and shoring as maybe required for the excavation, including the removal/pumping of storm/waste water from the excavation.
- 4. CONTRACTOR shall take every precaution to protect existing utility services from damage during construction operations. If damage occurs, the INSTITUTION shall be notified immediately and repairs shall be made promptly at the CONTRACTOR'S expense. All repair work shall be satisfactory to the ENGINEER and the INSTITUTION. When interruptions of existing utilities occur, temporary service shall be provided as approved by the ENGINEER and OWNER of the utility.
- Contractor must provide a working space allowance of 0.5 m each face of the structural element (for footing, wall footings and tie beams) for an excavation of 1.0 m depth and .8m for 2.0 m depth of excavation, respectively.

VIII. EMBANKMENT (Incl. Backfilling & Gravel Bedding)

This Item shall consist of the construction of embankment in accordance with this specification and in conformity with the lines, grades and dimensions shown on the plans or established by the engineer.

- Excavated areas around structures shall be backfilled with free draining granular material approved by the Engineer and placed in horizontal layers not over 150 mm in thickness, to the level of the original ground surface. Each layer shall be moistened or dried as required and thoroughly compacted with mechanical tampers at 90% MDD.
- Utilization of Excavated Materials. All excavated materials, so far as suitable, shall be utilized as backfill or embankment. The surplus materials shall be disposed of in such a manner as not to obstruct the stream or otherwise impair the efficiency or



appearance of the structure. No excavated materials shall be deposited at any time so as to endanger the partly finished structure.

 Utilization of excavated material from column footing, tie beam and wall footing for embankment up to the Natural grade line and an additional volume of suitable backfilling materials.

4. The concrete strength of column and tie beams must be attained up to its considerable strength before backfilling and compaction is done on site.

5. Gravel bedding for Slab on Grade and Wall Footing must be properly observed on site and must have a minimum compacted thickness of 100mm.

Finished grade line of the structure must refer from the finished roadway as per standard construction practice.

7. No footing shall rest on fill.

Contractor to provide for de-watering of excavations from either surface water, groundwater or seepage.

 The Contractor shall conduct backfilling and compaction works 1.0m (outside) from the perimeter of the building at 90% MDD

IX. Forms and Scaffolds

This Item shall consist of designing, constructing, and removing forms and falsework to temporarily support, concrete, girders, and other structural elements until the structure is completed to the point it can support itself.

Formwork

The material used for smooth form finish shall be plywood, tempered concrete-form-grade hardboard, metal, plastic, paper, or other acceptable materials capable of producing the desired finish for form-facing material. Form-facing materials with raised grain, torn surfaces, worn edges, patches, dents, or other defects that will impair the texture of concrete surfaces shall not be permitted. No form-facing material shall be specified for rough form finish.

Falseworks

The material to be used in the falseworks construction shall be of the quantity and quality necessary to withstand the stresses imposed; it may be timber or steel or a combination of both. The workmanship shall be of such quality that the falsework will support the loads imposed on it without excessive settlement or take-up beyond as shown on the falsework drawings.

Scaffolds

The contractor should provide temporary platforms to elevate and support workers and materials during the construction of slab, beams and columns, ceiling, painting works etc. Scaffolds should consist of H-frame with Diagonal Cross braces, horizontal braces complete with supports and connections. Shoring Jack, 3.8 m full extension. Adjustable U-head Jack, 0.6m. Adjustable Base Jack, 0.6m. 1 ½" GI pipe with different lengths as per needed. And other scaffolds accessories such as Tie Rod, Round Wing Nut, etc.

- 1. Shop drawings for forms and false works shall be submitted by the Contractor to the TPC approval before fabrication/ installation.
- Submission of shop drawings to the TPC for evaluation/ approval shall be submitted 7 days before fabrication/ installation.
- The Contractor shall submit a detailed calculation of scaffolds if it can withstand the imposed loads due to the self-weight of the structural element, construction loads, and impact loads.
- Used formworks & scaffolds shall not be utilized in the construction to avoid surface imperfection in all concrete works.
- Formworks shall be coated with non-staining mineral oil or non-staining form coating compound (form oil) in all contact surfaces with concrete before rebar installation and closure of forms.

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- 6. Provide formworks with clean-out openings to permit inspection and removal of debris.
- 7. The Contractor shall remove debris before concrete casting.
- 8. Forms submerged in water shall be watertight.
- 9. Formworks shall be enough in one setting.
- 10. Use 3/4" thk. Phenolic Form Board construction form for beam runners, sidings, and suspended slabs.
- 11. All forms and scaffolds used by the Contractor during construction, completion, or repair of the said project shall be turned over to the Administration after the construction except for the Personal Steel Forms and scaffolds (H-Frame).
- 12. Re-shoring must be done on-site when necessary.

X. Reinforcing Steel Bars

This item shall consist of furnishing, bending, fabricating, and placing of steel reinforcement of the type, size, shape, and grade required per standard specifications and in conformity with the requirements shown on the plans or as directed by the Engineer.

- The Reinforcing Steel Bars shall conform to the latest specification of the ACI and the National Structural Code of the Philippines with a minimum grade equivalent to Grade 40 (276 MPa) unless otherwise specified or as directed by the Engineer.
- 2. Shop drawings/ Rebar cutting list shall be submitted by the Contractor for TPC approval before rebar fabrication and installation.
- 3. Submission of shop drawings/Rebar Cutting list for evaluation/approval shall be submitted 7 days before rebar fabrication.
- All cut off points of RSB in all tie beams, suspended beams, and girder must be observed as specified on plans and as per approved design and as per standard construction practices and methodology.
- 5. Reinforcing Steel bars shall undergo material testing for strength verification.
- The Contractor shall submit to the TPC and PMC a mill certificate of reinforcing steel bars for yield strength verification and its content.
- 7. Steel bars shall not be coated with form oil.
- 8. Standard hooks, Splicing, concrete cover and Development length shall be observed on site.
- 9. All Hooks for stirrup/lateral ties and main reinforcement shall be seismic hooks.
- This scope includes all reinforcing bars required for reinforced concrete works including other items where it is necessary as per plan and specifications.

XI. Structural Concrete

This item shall consist of furnishing, placing, and finishing concrete in all structures except pavements per this Specification and conforming to the lines, grades, and dimensions shown on the plans. Concrete shall consist of a mixture of Portland cement, fine aggregate, coarse aggregate, admixture when specified, and water mixed in the proportions specified or approved by the Engineer. The concentration (but not limited) of this item is the repair and rehabilitation of the following structures, verify plan for schedule, specifications and details.

- Structural concrete must attain a minimum compressive strength of 21 Mpa (3000 psi) at 28 days and as per structural specifications.
- 2. Use clean fine aggregates & crushed gravel (maximum 19mmØ) as per plan and structural specification for Structural members. The use of uncrushed gravel is prohibited.
- 3. Concrete pouring of columns shall be terminated anywhere within the upper thirds of the column clear height.

- Monolithic concrete pouring of slab on fill/suspended slab/girder and beams shall be observed.
- 5. This scope includes the concrete pouring of the framing system before masonry works.
- 6. Proper concrete sampling and testing shall be done on-site as per specifications.
- Proper concrete curing must be observed on site.
- 8. Lean concrete must be provided for column footings and grade beams with a minimum thickness of 50mm.
- Proper concrete pouring methodology shall be observed on-site to avoid the segregation of aggregates.
- 10. This scope includes all reinforced concrete works but not limited to (See detail of column footing, column, tie beams, beams and girders, ramps, stairs, lintel Beams, canopies, concrete baffles, and sun-breakers, and slabs).
- 11. Structural Concrete shall attain its acceptable strength before Stripping/Dismantling of bottom forms.

XII. Structural Steel Works

This Item shall consist of furnishing all materials, labor, tools and equipment required in undertaking all metal works which includes Stainless Steel Railings, Multi-purpose Hall Stage, and window grills as shown on the Plans and in accordance with this Specification.

- All materials to be incorporated in the metal works shall be of good quality. Before incorporation in work, all materials shall have been inspected/accepted by the Project Monitoring Committee.
- Pure stainless steel, G.I pipes/tubular, and other metallic structural materials either plain or fabricated shall be stored above the ground upon platforms, skids, or other supports. It shall be kept free from dirt, grease, or other foreign matter and shall be protected as far as practicable from corrosion.
- The steel bars and other metallic structural materials shall be coated with red oxide primer (two coats) before installation or after welding works.
- Workmanship and finish shall be per the best general practice. Portions of the work exposed to view shall be finished neatly. Shearing, flame-cutting, and chipping shall be done carefully and accurately.
- No welding works shall be done on areas coated with paint.
- Shop drawings shall be submitted by the Contractor for TPC approval before fabrication and installation.
- Submission of shop drawings for evaluation/approval shall be submitted seven (7) days before fabrication and installation.
- All materials for metal works to be used shall be brand new. Usage of scrap and tarnishing
 metals is strictly prohibited. The Contractor shall promptly remove and replace any scrap, old,
 and used materials installed on site.

XII.A. Structural Steel Purlins Incl. Cleats

All specifications should be considered by the contractor. Use 2mm thk. $20mm \times 50mm \times 175mm$ C-Purlins w/ 5mm thk. X 75mm \times 50mm \times 100mm Angle Cleats spaced at 400mm O.C. See truss details for reference.

XII.B. Structural Steel Roof Trusses & Framing

The contractor shall furnish all labor, material, equipment and supervision to replace all existing wooden truss into steel trusses and the construction of additional trusses for Mess Area

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